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BÖHLER ROD ELECTRODE BOEHLER FOX EAS 2-A E 19 9 L R 3 2 2 X 300 MM HIGH-ALLOY

SKU: 4038588100771

Rod electrode BOEHLER FOX EAS 2-A E 19 9 L R 3 2 2 x 300 mm high-alloy

Categories: Filler materials, Rod electrodes

Product Features: Weight: 3.6 kg

Length: 300 mm EN ISO: E 19 9 L R 3 2

Ø: 2 mm Sheath: Rutile Brand: BÖHLER

Scope of delivery: 3,60 KG Rod electrode BOEHLER FOX EAS 2-A E 19 9 L R 3 2 2 x 300 mm high-alloy |

PRODUCT DESCRIPTION

Standard designation: EN ISO 3581-A: E 19 9 L R 3 2 AWS A5.4 / SFA-5.4 High alloy

- Non-rusting
- Austenitic Properties and area of application Core wire alloyed, rutile coated, austenitic rod electrode type E 19 9 L R / E308L-17
- Application in all sectors of industry where identical steels, even with a higher carbon content, as well as ferritic 13 % chrome steels are welded
- This brand is characterised by its particularly gentle welding properties, excellent AC welding properties and a high resistance to hot cracking of the welded material
- The key commercial features are the outstanding position welding properties and the self-releasing slag without any slag residues
- Max. operating temperature 350 °C. Base materials: 1.4301 X5CrNi18-10, 1.4306 X2CrNi19-11, 1.4307 X2CrNi18-9, 1.4311 X2CrNiN18-9, 1.4312 GX10CrNi18-8, 1.4541 X6CrNiTi18-10, 1.4546 X5CrNiNb18-10, 1.4550 X6CrNiNb18-10 UNS S30400, S30403, S30453, S32100, S34700 AISI 304, 304L, 304LN, 302, 321, 347 Approvals: TÜV (01095 DB (30.014.15 ABS, DNV, CE, CWB Current type = DC+ / AC
- Prices per kilogram, plus applicable alloy supplement per kilogram on day of delivery Further technical information:
- Contents: 320 pc.





- Alloy: High alloy

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.