



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

## BÖHLER ROD ELECTRODE PHOENIX CEL 70 E 42 2 C 2 5 3.2X350MM UNALLOYED

**SKU:** 4038588469304

Rod electrode Phoenix CEL 70 E 42 2 C 2 5  
3.2x350mm unalloyed



**Categories:** [Filler materials](#), [Rod electrodes](#)

**Product Features:** Weight: 8.8 kg

Length: 350 mm

EN ISO: E 42 2 C 2 5

Brand: BÖHLER

Ø: 3.2 mm

Sheath: Cellulose

Scope of delivery:

8,80 KG Rod electrode Phoenix CEL 70 E 42 2  
C 2 5 3.2x350mm unalloyed |

## PRODUCT DESCRIPTION

Standard designation: EN ISO 2560-A: E 42 2 C 2 5 EN ISO 2560-B: E 4310 A AWS A5.1 / SFA-5.1: E6010 AWS A5.1M: E4310 Unalloyed

- Cellulose coating
- Pipeline welds Properties and area of application: Rod electrode for vertical down welding of tubular steel (pipelines)
- Suitable for hotpass, filling and capping runs
- Also suitable for welding root runs
- Much more efficient than vertical-up welding, even in combination with basic vertical down welding electrodes
- Ideal for welding root runs (DC) including in a vertical upwards position. Base materials: S235JR, S275JR, S235J2G3, S275J2G3, S355J2G3, P235GH, P265GH, P355T1, P235T2- P355T2, L210NB - L390NB, L290MB - L390MB, P235G1TH, P255G1TH L210NB-L385NB, L290MB-L385MB, P235G1TH, P255G1TH root up to L555NB, L555MB API Spec. 5 L: A, B, X 42, X 46, X 52, X 56, root up to X 80 Approvals: TÜV (00247 DB (10.014.79 ABS, LR, DNV, CE Current type = DC ( + ) minus pole for root
- Prices per kilogram Further technical information:
- Contents: 330 pc.
- Alloy: Unalloyed



#### PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.