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## BÖHLER ROD ELECTRODE PHOENIX CEL 70 E 42 2 C 2 5 4X350MM UNALLOYED

SKU: 4038588468888

Rod electrode Phoenix CEL 70 E 42 2 C 2 5 4x350mm unalloyed

Categories: Filler materials, Rod electrodes

Product Features: Weight: 9 kg

Length: 350 mm EN ISO: E 42 2 C 2 5 Brand: BÖHLER

Ø: 4 mm

Sheath: Cellulose

Scope of delivery: 9,00 KG Rod electrode Phoenix CEL 70 E 42 2

C 2 5 4x350mm unalloyed |

## **PRODUCT DESCRIPTION**

Standard designation: EN ISO 2560-A: E 42 2 C 25 EN ISO 2560-B: E 4310 A AWS A5.1 / SFA-5.1: E6010 AWS A5.1M: E4310 Unalloyed

- Cellulose coating
- Pipeline welds Properties and area of application: Rod electrode for vertical down welding of tubular steel (pipelines)
- Suitable for hotpass, filling and capping runs
- Also suitable for welding root runs
- Much more efficient than vertical-up welding, even in combination with basic vertical down welding electrodes
- Ideal for welding root runs (DC) including in a vertical upwards position. Base materials: S235JR, S275JR, S235J2G3, S275J2G3, S355J2G3, P235GH, P265GH, P355T1, P235T2- P355T2, L210NB L390NB, L290MB L390MB, P235G1TH, P255G1TH L210NB-L385NB, L290MB-L385MB, P235G1TH, P255G1TH root up to L555NB, L555MB API Spec. 5 L: A, B, X 42, X 46, X 52, X 56, root up to X 80 Approvals: TÜV (00247 DB (10.014.79 ABS, LR, DNV, CE Current type = DC ( + ) minus pole for root
- Prices per kilogram Further technical information:
- Contents: 220 pc.
- Alloy: Unalloyed





## PRODUCT DATASHEET LEGAL NOTE

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