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## PROMAT CUTTING TIP GFN.2.2 PK30

**SKU:** 4015448667339

Cutting tip GFN.2.2 PK30



**Categories:** [Indexable insert tools](#), [Tool inserts](#)

**Product Features:** Coating: TiAlN-coated

ISO designation: GFN.2.2

Type: PK30

Brand: PROMAT

[Datasheet](#)

Scope of delivery:

10,00 ST Cutting tip GFN.2.2 PK30 |

## PRODUCT DESCRIPTION

For slicing off and cutting Further technical information:

- a: 2.2mm
- tol. a +/-: 0,03mm
- b: 1.6mm
- re: 0,16mm
- Max. feed rate: 0.17 mm/rev in steel / - mm/rev in stainless steel / 0.17 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 180 m/min in steel / - m/min in stainless / 170 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 95 m/min in steel / - m/min in stainless / 90 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: - mm in steel / - mm in stainless / - mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Max. cutting depth: - mm in steel / - mm in stainless / - mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.08 mm/rev in steel / - mm/rev in stainless steel / 0.08 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

## PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you



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