



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.



PROMAT CUTTING TIP GFR 2.00-0.16R12-M2 UNI35

SKU: 4015448617181

Cutting tip GFR 2.00-0.16R12-M2 UNI35

Categories: <u>Indexable insert tools</u>, <u>Tool</u> inserts

Product Features: Coating: TiN-coated ISO designation: GFR 2.00-0.16R12-M2

Type: UNI35 Brand: PROMAT Datasheet

Scope of delivery: 10,00 ST Cutting tip GFR 2.00-0.16R12-M2 UNI35 |

PRODUCT DESCRIPTION

For slicing off and cutting Further technical information:

- a: 2mm
- tol. a +/-: 0,03mm
- b: 1.6mm
- re: 0,16mm
- Max. feed rate: 0.12 mm/rev in steel / 0.09 mm/rev in stainless steel / 0.12 mm/rev in cast / 0.12 mm/rev in NI metals / 0.07 mm/rev in superalloys / 0.2 mm/rev in hardened steels
- Vc max.: 180 m/min in steel / 105 m/min in stainless / 170 m/min in cast / 630 m/min in NI metals / 50 m/min in superalloys / 35 m/min in hardened steels
- Vc min.: 95 m/min in steel / 55 m/min in stainless / 90 m/min in cast / 140 m/min in NI metals / 15 m/min in superalloys / 15 m/min in hardened steels
- Min. cutting depth: mm in steel / mm in stainless / mm in cast / mm in NI metals / mm in superalloys / 0.3 mm in hardened steels
- Max. cutting depth: mm in steel / mm in stainless / mm in cast / mm in NI metals / mm in superalloys / 1.5 mm in hardened steels
- Min. feed rate: 0.05 mm/rev in steel / 0.05 mm/rev in stainless steel / 0.05 mm/rev in cast / 0.05 mm/rev in NI metals / 0.05 mm/rev in superalloys / 0.1 mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE





Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.

Copyright © 2023 Actik Tools All rights reserved