



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**PROMAT DEEP-HOLE DRILL DIN 1869  
TYPE TS NOMINAL DIAMETER 3.2 MM  
HSS-CO CYLINDER SHANK ROW 3**

**SKU:** 4015448738183

Deep-hole drill DIN 1869 type TS nominal diameter 3.2 mm HSS-Co cylinder shank row 3

**Categories:** [Drill Bits](#), [Twist drills and accessories](#)

**Product Features:** Nominal Ø: 3.2 mm

Overall length: 250 mm

Length of spiral: 170 mm

Shank design: Straight shank

Point angle: 130 °

Type: TS

Brand: PROMAT

Standard: DIN 1869

Cutting material: HSS-Co

Scope of delivery:

5,00 ST Deep-hole drill DIN 1869 type TS nominal diameter 3.2 mm HSS-Co cylinder shank row 3 |

## PRODUCT DESCRIPTION

HSS-Co

- DIN 1869

- Type TS

- Point angle 130°

- Profile-ground with crosswise grinding

- With straight shank

- Right-hand cutting

- Extra-long type

- Special drill for extreme bore depth, with marked thermal hardness resistance and with large chip space

- For boring under difficult conditions, with high thermal demand

- For the processing of steels and steel castings of high strength, grey cast iron, malleable cast iron, spheroidal cast iron etc. Further technical information:



- Feed in steel up to 1000 N: 0,06mm/rev
- Quality: Profile-ground
- Overall length: Series 3

#### **PRODUCT DATASHEET LEGAL NOTE**

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.