Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

PROMAT DEEP-HOLE DRILL DIN 1869 TYPE TS NOMINAL DIAMETER 4.2 MM HSS-CO CYLINDER SHANK ROW 3

SKU: 4015448738213

Deep-hole drill DIN 1869 type TS nominal diameter 4.2 mm HSS-Co cylinder shank row 3

Categories: Drill Bits, Twist drills and accessories

Product Features: Nominal Ø: 4.2 mm
Overall length: 280 mm
Length of spiral: 190 mm
Shank design: Straight shank
Point angle: 130 °
Type: TS
Brand: PROMAT
Standard: DIN 1869
Cutting material: HSS-Co

Scope of delivery:
1,00 ST Deep-hole drill DIN 1869 type TS nominal diameter 4.2 mm HSS-Co cylinder shank row 3 |

PRODUCT DESCRIPTION

HSS-Co
- DIN 1869
- Type TS
- Point angle 130°
- Profile-ground with crosswise grinding
- With straight shank
- Right-hand cutting
- Extra-long type
- Special drill for extreme bore depth, with marked thermal hardness resistance and with large chip space
- For boring under difficult conditions, with high thermal demand
- For the processing of steels and steel castings of high strength, grey cast iron, malleable cast iron, spheroidal cast iron etc. Further technical information:

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- Feed in steel up to 1000 N: 0,08mm/rev
- Quality: Profile-ground
- Overall length: Series 3

PRODUCT DATASHEET LEGAL NOTE

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