Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

PROMAT DEEP-HOLE DRILL DIN 1869 TYPE TS NOMINAL DIAMETER 8.5 MM HSS CYLINDER SHANK ROW 2

SKU: 4015448489856

Deep-hole drill DIN 1869 type TS nominal diameter 8.5 mm HSS cylinder shank row 2

Categories: Drill Bits, Twist drills and accessories

Product Features: Nominal Ø: 8.5 mm
Overall length: 305 mm
Length of spiral: 210 mm
Shank design: Straight shank
Point angle: 130 °
Type: TS
Coating: Uncoated
Standard: DIN 1869
Cutting material: HSS
Brand: PROMA

Scope of delivery:
1,00 ST Deep-hole drill DIN 1869 type TS nominal diameter 8.5 mm HSS cylinder shank row 2 |

PRODUCT DESCRIPTION

HSS
- DIN 1869
- Type TS
- Point angle 130°
- Profile ground with crosswise grinding from Ø 2.0 mm
- With straight shank
- Right-hand cutting
- Extra-long type
- Special drill for extremely deep bores
- For drilling in all long-chipping materials e.g. steel up to approx. 1,000 N/mm², aluminium alloys, Al-Si alloys, electrolytic copper, tough brass, cast iron Further technical information:
- Feed in steel up to 800 N: 0,17mm/rev

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- Quality: Profile-ground
- Overall length: Series 2

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.

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