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# PROMAT DRILL GROOVE MILLING CUTTER DIN 6527 L TYPE N NOMINAL DIAMETER 4 MM VHM TIALN DIN 6535 HB NO. OF CUTTERS 3 LONG

**SKU:** 4015448653868

Drill groove milling cutter DIN 6527 L type N nominal diameter 4 mm VHM TiAlN DIN 6535 HB no. of cutters 3 long

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**Categories:** Drill groove milling cutters, Milling tools

**Product Features:** Coating: TiAlN-coated
Nominal Ø: 4 mm
Length of cutting edge: 8 mm
Overall length: 57 mm
Length of insert: 12 mm
No. of cutters: 3
Shank design: DIN 6535 HB
Type: N
Standard: DIN 6527 L
Material
Datasheet

Scope of delivery:
1,00 ST Drill groove milling cutter DIN 6527 L type N nominal diameter 4 mm VHM TiAlN DIN 6535 HB no. of cutters 3 long |

## PRODUCT DESCRIPTION

Solid carbide
- Universal finest grain
- TiAlN-coated
- DIN 6527 L
- Type N
- Three-flute cutter
- Long
- 45° protective chamfer
- Centre cut

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- With straight shank in accordance with DIN 6535 HB
- Unequal pitch
- Right-hand cutting
- Neck free grinding
- For low-vibration processing, suitable for roughing and finishing
- As a result of newly developed geometry and coating, can be used universally for milling in steel, cast steel, grey cast iron, malleable cast iron, Cr-Ni steels, non-ferrous metals, aluminium with silicon content, and abrasive materials Further technical information:
- Shank tolerance: h6
- Material qualification INOX stainless steel: Very suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Protective chamfer: 0.07mm
- Material qualification of special alloys: Very suitable
- Shank Ø: 6mm
- Material qualification NF metals: Very suitable
- Free grinding: 3,8mm

**PRODUCT DATASHEET LEGAL NOTE**

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