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SKU: 4015448520009

Drill groove milling cutter DIN 844 type N nominal diameter 10 mm HSS-Co8 TiCN DIN 1835 B no. of cutters 3 long

Categories: <u>Drill groove milling cutters,</u> <u>Milling tools</u>

Product Features: Coating: TiCN-coated

Nominal Ø: 10 mm

Length of cutting edge: 22 mm

Overall length: 72 mm Length of insert: 30 mm

No. of cutters: 3

Shank design: DIN 1835 B

Type: N

Standard: DIN 844 Cutting mate

Scope of delivery:

1,00 ST Drill groove milling cutter DIN 844 type N nominal diameter 10 mm HSS-Co8 TiCN DIN 1835 B no. of cutters 3 long |

PRODUCT DESCRIPTION

HSS-Co8

- DIN 844
- Type N
- Three-flute cutter
- Long
- Centre cut
- Straight shank with pulling face
- Right-hand cutting
- For the milling of materials with small and medium strength to approx. 800 N/mm^2 , with uncoated tool and 1,000 N/mm^2 with coated tool





- Nominal Ø 9, 11, 13, 15 mm = tolerance h10, rest = e8 Further technical information:
- Material qualification INOX stainless steel: Very suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Material qualification of special alloys: Somewhat suitable
- Shank Ø: 10mm
- Material qualification NF metals: Somewhat suitable
- Free grinding: 9,5mm

PRODUCT DATASHEET LEGAL NOTE

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