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PROMAT DRILL GROOVE MILLING CUTTER DIN 844 TYPE N NOMINAL DIAMETER 18 MM HSS-CO8 DIN 1835 B NO. OF CUTTERS 3 LONG

SKU: 4015448519935

Drill groove milling cutter DIN 844 type N nominal diameter 18 mm HSS-Co8 DIN 1835 B no. of cutters 3 long

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Categories: Drill groove milling cutters, Milling tools

Product Features: Coating: Uncoated
Nominal Ø: 18 mm
Length of cutting edge: 32 mm
Overall length: 92 mm
Length of insert: 42 mm
No. of cutters: 3
Shank design: DIN 1835 B
Type: N
Standard: DIN 844
Cutting materia

Scope of delivery:
1,00 ST Drill groove milling cutter DIN 844 type N nominal diameter 18 mm HSS-Co8 DIN 1835 B no. of cutters 3 long |

PRODUCT DESCRIPTION

HSS-Co8
- DIN 844
- Type N
- Three-flute cutter
- Long
- Centre cut
- Straight shank with pulling face
- Right-hand cutting
- For the milling of materials with small and medium strength to approx. 800 N/mm², with uncoated tool and 1,000 N/mm² with coated tool

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- Nominal Ø 9, 11, 13, 15 mm = tolerance h10, rest = e8 Further technical information:
- Material qualification INOX stainless steel: Somewhat suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Shank Ø: 16mm
- Material qualification NF metals: Somewhat suitable
- Free grinding: 15mm

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.

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