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**PROMAT DRILL GROOVE MILLING  
CUTTER DIN 844 TYPE N NOMINAL  
DIAMETER 6 MM HSS-CO8 DIN 1835 B  
NO. OF CUTTERS 3 LONG**

**SKU:** 4015448519874



Drill groove milling cutter DIN 844 type N  
nominal diameter 6 mm HSS-Co8 DIN 1835 B  
no. of cutters 3 long

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**Categories:** [Drill groove milling cutters,](#)  
[Milling tools](#)

**Product Features:** Coating: Uncoated

Nominal Ø: 6 mm

Length of cutting edge: 13 mm

Overall length: 57 mm

Length of insert: 19 mm

No. of cutters: 3

Shank design: DIN 1835 B

Type: N

Standard: DIN 844

Cutting material

Scope of delivery:

1,00 ST Drill groove milling cutter DIN 844  
type N nominal diameter 6 mm HSS-Co8 DIN  
1835 B no. of cutters 3 long |

## PRODUCT DESCRIPTION

HSS-Co8

- DIN 844

- Type N

- Three-flute cutter

- Long

- Centre cut

- Straight shank with pulling face

- Right-hand cutting

- For the milling of materials with small and medium strength to approx. 800 N/mm<sup>2</sup>, with uncoated tool and 1,000 N/mm<sup>2</sup> with coated tool



- Nominal  $\varnothing$  9, 11, 13, 15 mm = tolerance h10, rest = e8 Further technical information:
- Material qualification INOX stainless steel: Somewhat suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Shank  $\varnothing$ : 6mm
- Material qualification NF metals: Somewhat suitable
- Free grinding: 5,5mm

#### **PRODUCT DATASHEET LEGAL NOTE**

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