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PROMAT END MILL DIN 6527 L HPC NOMINAL DM 12 MM INSERT LENGTH 36 MM VHM TIALN DIN 6535 HB NO. OF CUTTERS 4 LONG

SKU: 4015448691693

End mill DIN 6527 L HPC nominal dm 12 mm insert length 36 mm VHM TiAlN DIN 6535 HB no. of cutters 4 long

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Categories: End mills, Milling tools

Product Features: Nominal Ø: 12 mm
Length of cutting edge: 26 mm
Overall length: 83 mm
Length of insert: 36 mm
Shank Ø: 12 mm
Free grinding: 11,8 mm
No. of cutters: 4
Shank design: DIN 6535 HB
Coating: TiAlN-coated

Scope of delivery:
1,00 ST End mill DIN 6527 L HPC nominal dm 12 mm insert length 36 mm VHM TiAlN DIN 6535 HB no. of cutters 4 long |

PRODUCT DESCRIPTION

Solid carbide
- Universal finest grain
- TiAlN-coated
- DIN 6527 L (similar)
- Type HPC
- Four-tipped core drill
- Long
- 45° protective chamfer
- Centre cut
- With straight shank in accordance with DIN 6535 HB
- Unequal pitch

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- Unequal partition
- Right-hand cutting
- Neck free grinding from nominal Ø 6 mm
- Advantages: For low-vibration machining, suitable for rough and finish processing. Thanks to proven HPC geometry with non-uniformity and multilayer coating, it is universally applicable. For milling in steel, cast steel, grey cast iron, malleable cast iron, Cr-Ni steels, non-ferrous metals, aluminium with silicon content, and abrasive materials. Further technical information:
- Shank tolerance: h6
- Material qualification INOX stainless steel: Somewhat suitable
- Processing type: HPC
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Protective chamfer: 0.24mm

PRODUCT DATASHEET LEGAL NOTE

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