Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.



PROMAT END MILL DIN 6527 L NOMINAL DM 20 MM INSERT LENGTH 50 MM VHM TIALN DIN 6535 HB NO. OF CUTTERS 4 LONG

SKU: 4015448595243

End mill DIN 6527 L nominal dm 20 mm insert length 50 mm VHM TiAlN DIN 6535 HB no. of cutters 4 long

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Categories: End mills, Milling tools

Product Features: Nominal Ø: 20 mm
Length of cutting edge: 38 mm
Overall length: 104 mm
Length of insert: 50 mm
Shank Ø: 20 mm
Free grinding: 19,5 mm
No. of cutters: 4
Shank design: DIN 6535 HB
Coating: TiAlN-coated
Datasheet

Scope of delivery:
1,00 ST End mill DIN 6527 L nominal dm 20 mm insert length 50 mm VHM TiAlN DIN 6535 HB no. of cutters 4 long |

PRODUCT DESCRIPTION

Solid carbide
- Universal finest grain
- TiAlN-coated
- DIN 6527 L
- Type N/HPC
- Four-tipped core drill
- Long
- 45° protective chamfer
- Centre cut
- With straight shank in accordance with DIN 6535 HB
- Unequal pitch

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- Right-hand cutting
- Neck free grinding
- For low-vibration processing, suitable for roughing and finishing
- As a result of newly developed geometry and coating, can be used universally for milling in steel, cast steel, grey cast iron, malleable cast iron, Cr-Ni steels, non-ferrous metals, aluminium with silicon content, and abrasive materials Further technical information:
- Shank tolerance: h6
- Material qualification INOX stainless steel: Very suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Protective chamfer: 0.3mm
- Material qualification hardness of materials: Very suitable
- Material qualification of special alloys: Very suitable
- Material qualification NF metals: Very suitable

PRODUCT DATASHEET LEGAL NOTE

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