



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**PROMAT END MILL DIN 6527 L  
NOMINAL DM 20 MM INSERT LENGTH  
50 MM VHM TiAlN DIN 6535 HB NO.  
OF CUTTERS 4 LONG**

**SKU:** 4015448595243



End mill DIN 6527 L nominal dm 20 mm  
insert length 50 mm VHM TiAlN DIN 6535 HB  
no. of cutters 4 long

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**Categories:** [End mills](#), [Milling tools](#)

**Product Features:** Nominal Ø: 20 mm  
Length of cutting edge: 38 mm  
Overall length: 104 mm  
Length of insert: 50 mm  
Shank Ø: 20 mm  
Free grinding: 19,5 mm  
No. of cutters: 4  
Shank design: DIN 6535 HB  
Coating: TiAlN-coated

[Datasheet](#)

Scope of delivery:

1,00 ST End mill DIN 6527 L nominal dm 20  
mm insert length 50 mm VHM TiAlN DIN  
6535 HB no. of cutters 4 long |

## PRODUCT DESCRIPTION

Solid carbide

- Universal finest grain
- TiAlN-coated
- DIN 6527 L
- Type N/HPC
- Four-tipped core drill
- Long
- 45° protective chamfer
- Centre cut
- With straight shank in accordance with DIN 6535 HB
- Unequal pitch



- Right-hand cutting
- Neck free grinding
- For low-vibration processing, suitable for roughing and finishing
- As a result of newly developed geometry and coating, can be used universally for milling in steel, cast steel, grey cast iron, malleable cast iron, Cr-Ni steels, non-ferrous metals, aluminium with silicon content, and abrasive materials Further technical information:
- Shank tolerance: h6
- Material qualification INOX stainless steel: Very suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Protective chamfer: 0.3mm
- Material qualification hardness of materials: Very suitable
- Material qualification of special alloys: Very suitable
- Material qualification NF metals: Very suitable

#### **PRODUCT DATASHEET LEGAL NOTE**

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.