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PROMAT END MILL DIN 6527 L STAINLESS STEEL HPC NOMINAL DIAMETER 18 MM VHM TIALN DIN 6535 HB NO. OF CUTTERS 4 LONG

SKU: 4015448717560

End mill DIN 6527 L stainless steel HPC nominal diameter 18 mm VHM TiAlN DIN 6535 HB no. of cutters 4 long

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Categories: End mills, Milling tools

Product Features: Nominal Ø: 18 mm
Length of cutting edge: 36 mm
Overall length: 92 mm
Length of insert: 42 mm
Shank Ø: 18 mm
Free grinding: 17,8 mm
No. of cutters: 4
Shank design: DIN 6535 HB
Type: Stainless steel

Scope of delivery:
1,00 ST End mill DIN 6527 L stainless steel HPC nominal diameter 18 mm VHM TiAlN DIN 6535 HB no. of cutters 4 long |

PRODUCT DESCRIPTION

Solid carbide
- Universal finest grain
- TiAlN-coated
- DIN 6527 L (similar)
- Type HPC
- Four-tipped core drill
- Long
- 45° protective chamfer
- Centre cut
- With straight shank in accordance with DIN 6535 HB
- Unequal pitch

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- Unequal partition
- Right-hand cutting
- Neck free grinding from nominal Ø 6 mm
- Recommended use: For low-vibration machining, suitable for rough and finish processing. As a result of tested HPC geometry and multi-layer coating, universally usable. Particularly suited for milling in VA materials, TITANIUM and special alloys, by special cutting edge grinding Further technical information:
- Shank tolerance: h6
- Material qualification INOX stainless steel: Very suitable
- Processing type: HPC
- Protective chamfer: 0.36mm
- Material qualification NF metals: Somewhat suitable

PRODUCT DATASHEET LEGAL NOTE

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