



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**PROMAT END MILL DIN 844 TYPE HR
NOMINAL DM 18 MM INSERT LENGTH
73 MM HSS-CO5 TiCN DIN 1835 B NO.
OF CUTTERS 4 LONG**

SKU: 4015448520818



End mill DIN 844 type HR nominal dm 18 mm
insert length 73 mm HSS-Co5 TiCN DIN 1835
B no. of cutters 4 long

Categories: [End mills](#), [Milling tools](#)

Product Features: Nominal Ø: 18 mm
Length of cutting edge: 63 mm
Overall length: 123 mm
Length of insert: 73 mm
Shank Ø: 16 mm
Free grinding: 15 mm
No. of cutters: 4
Shank design: DIN 1835 B
Type: HR
Coating: TiCN-c

Scope of delivery:
1,00 ST End mill DIN 844 type HR nominal dm
18 mm insert length 73 mm HSS-Co5 TiCN
DIN 1835 B no. of cutters 4 long |

PRODUCT DESCRIPTION

HSS-Co5

- DIN 844
- Type HR
- Four-tipped core drill
- Long
- 45° protective chamfer
- Centre cut
- Relief ground fine knurl profile
- Straight shank with pulling face
- Right-hand cutting
- For the milling of materials with strength to approx. 800 N/mm² with uncoated tool and 1,200 N/mm²



with coated tool Further technical information:

- Material qualification INOX stainless steel: Somewhat suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Material qualification of special alloys: Somewhat suitable
- Material qualification NF metals: Somewhat suitable

PRODUCT DATASHEET LEGAL NOTE

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