



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**PROMAT END MILL DIN 844 TYPE HR
NOMINAL DM 20 MM INSERT LENGTH
89 MM HSS-CO5 TiCN DIN 1835 B NO.
OF CUTTERS 4 LONG**

SKU: 4015448520825



End mill DIN 844 type HR nominal dm 20 mm
insert length 89 mm HSS-Co5 TiCN DIN 1835
B no. of cutters 4 long

Categories: [End mills](#), [Milling tools](#)

Product Features: Nominal Ø: 20 mm

Length of cutting edge: 75 mm

Overall length: 141 mm

Length of insert: 89 mm

Shank Ø: 20 mm

Free grinding: 19 mm

No. of cutters: 4

Shank design: DIN 1835 B

Type: HR

Coating: TiCN-c

Scope of delivery:

1,00 ST End mill DIN 844 type HR nominal dm
20 mm insert length 89 mm HSS-Co5 TiCN
DIN 1835 B no. of cutters 4 long |

PRODUCT DESCRIPTION

HSS-Co5

- DIN 844

- Type HR

- Four-tipped core drill

- Long

- 45° protective chamfer

- Centre cut

- Relief ground fine knurl profile

- Straight shank with pulling face

- Right-hand cutting

- For the milling of materials with strength to approx. 800 N/mm² with uncoated tool and 1,200 N/mm²



with coated tool Further technical information:

- Material qualification INOX stainless steel: Somewhat suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Material qualification of special alloys: Somewhat suitable
- Material qualification NF metals: Somewhat suitable

PRODUCT DATASHEET LEGAL NOTE

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