



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**PROMAT END MILL DIN 844 TYPE HR  
NOMINAL DM 20 MM INSERT LENGTH  
89 MM HSS-CO5 TiCN DIN 1835 B NO.  
OF CUTTERS 4 LONG**

**SKU:** 4015448520825



End mill DIN 844 type HR nominal dm 20 mm  
insert length 89 mm HSS-Co5 TiCN DIN 1835  
B no. of cutters 4 long

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**Categories:** [End mills](#), [Milling tools](#)

**Product Features:** Nominal Ø: 20 mm  
Length of cutting edge: 75 mm  
Overall length: 141 mm  
Length of insert: 89 mm  
Shank Ø: 20 mm  
Free grinding: 19 mm  
No. of cutters: 4  
Shank design: DIN 1835 B  
Type: HR  
Coating: TiCN-c

Scope of delivery:  
1,00 ST End mill DIN 844 type HR nominal dm  
20 mm insert length 89 mm HSS-Co5 TiCN  
DIN 1835 B no. of cutters 4 long |

## PRODUCT DESCRIPTION

HSS-Co5  
- DIN 844  
- Type HR  
- Four-tipped core drill  
- Long  
- 45° protective chamfer  
- Centre cut  
- Relief ground fine knurl profile  
- Straight shank with pulling face  
- Right-hand cutting  
- For the milling of materials with strength to approx. 800 N/mm<sup>2</sup> with uncoated tool and 1,200 N/mm<sup>2</sup>



with coated tool Further technical information:

- Material qualification INOX stainless steel: Somewhat suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Material qualification of special alloys: Somewhat suitable
- Material qualification NF metals: Somewhat suitable

#### PRODUCT DATASHEET LEGAL NOTE

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