



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**PROMAT END MILL DIN 844 TYPE HR  
NOMINAL DM 25 MM INSERT LENGTH  
108 MM HSS-CO5 TiCN DIN 1835 B NO.  
OF CUTTERS 4 LONG**

**SKU:** 4015448567035



End mill DIN 844 type HR nominal dm 25 mm  
insert length 108 mm HSS-Co5 TiCN DIN 1835  
B no. of cutters 4 long

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**Categories:** [End mills](#), [Milling tools](#)

**Product Features:** Nominal Ø: 25 mm

Length of cutting edge: 90 mm

Overall length: 166 mm

Length of insert: 108 mm

Shank Ø: 25 mm

Free grinding: 24 mm

No. of cutters: 4

Shank design: DIN 1835 B

Type: HR

Coating: TiCN-

Scope of delivery:

1,00 ST End mill DIN 844 type HR nominal dm  
25 mm insert length 108 mm HSS-Co5 TiCN  
DIN 1835 B no. of cutters 4 long |

## PRODUCT DESCRIPTION

HSS-Co5

- DIN 844

- Type HR

- Four-tipped core drill

- Long

- 45° protective chamfer

- Centre cut

- Relief ground fine knurl profile

- Straight shank with pulling face

- Right-hand cutting

- For the milling of materials with strength to approx. 800 N/mm<sup>2</sup> with uncoated tool and 1,200 N/mm<sup>2</sup>



with coated tool Further technical information:

- Material qualification INOX stainless steel: Somewhat suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Material qualification of special alloys: Somewhat suitable
- Material qualification NF metals: Somewhat suitable

#### **PRODUCT DATASHEET LEGAL NOTE**

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