



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**PROMAT END MILL DIN 844 TYPE HR  
NOMINAL DM 6 MM INSERT LENGTH  
30 MM HSS-CO5 TiCN DIN 1835 B NO.  
OF CUTTERS 4 LONG**

**SKU:** 4015448520757



End mill DIN 844 type HR nominal dm 6 mm  
insert length 30 mm HSS-Co5 TiCN DIN 1835  
B no. of cutters 4 long

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**Categories:** [End mills](#), [Milling tools](#)

**Product Features:** Nominal Ø: 6 mm  
Length of cutting edge: 24 mm  
Overall length: 68 mm  
Length of insert: 30 mm  
Shank Ø: 6 mm  
Free grinding: 5,5 mm  
No. of cutters: 4  
Shank design: DIN 1835 B  
Type: HR  
Coating: TiCN-coa

Scope of delivery:  
1,00 ST End mill DIN 844 type HR nominal dm  
6 mm insert length 30 mm HSS-Co5 TiCN DIN  
1835 B no. of cutters 4 long |

## PRODUCT DESCRIPTION

HSS-Co5

- DIN 844
- Type HR
- Four-tipped core drill
- Long
- 45° protective chamfer
- Centre cut
- Relief ground fine knurl profile
- Straight shank with pulling face
- Right-hand cutting
- For the milling of materials with strength to approx. 800 N/mm<sup>2</sup> with uncoated tool and 1,200 N/mm<sup>2</sup>



with coated tool Further technical information:

- Material qualification INOX stainless steel: Somewhat suitable
- Material qualification cast: Very suitable
- Material qualification steel: Very suitable
- Material qualification of special alloys: Somewhat suitable
- Material qualification NF metals: Somewhat suitable

#### **PRODUCT DATASHEET LEGAL NOTE**

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