



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**PROMAT FULL RADIUS MILLING TOOL
FACTORY STANDARD NOMINAL DM 18
MM INSERT LENGTH 34 MM VHM
TIALN DIN 6535 HB NO. OF CUTTERS 2
SHORT**

SKU: 4015448717140



Full radius milling tool factory standard
nominal dm 18 mm insert length 34 mm
VHM TiAlN DIN 6535 HB no. of cutters 2 short

Categories: [Milling tools](#), [Radius cutter](#)

Product Features: Nominal Ø: 18 mm

Radius: 9 mm

Length of cutting edge: 24 mm

Overall length: 84 mm

Length of insert: 34 mm

Shank Ø: 18 mm

Free grinding: 17,5 mm

No. of cutters: 2

Shank design: DIN 6535 HB

Type: N

C

Scope of delivery:

1,00 ST Full radius milling tool factory
standard nominal dm 18 mm insert length 34
mm VHM TiAlN DIN 6535 HB no. of cutters 2
short |

PRODUCT DESCRIPTION

Solid carbide

- Universal finest grain
- TiAlN-coated
- Factory standard
- Type N
- Two-flute cutter
- Short
- Centre cut



- With straight shank in accordance with DIN 6535 HB
- 30 degree angle of twist
- Right-hand cutting
- For milling steel and cast steel, grey cast iron, annealed cast iron, Cr/Ni steels, bronze, brass, copper, aluminium with silicon content, and abrasive plastics
- for milling steel and cast steel, grey cast iron, annealed cast iron, Cr-Ni steels, bronze, brass, copper, aluminium with silicon content, and abrasive plastics Further technical information:
- Shank tolerance: h6
- Material qualification INOX stainless steel: Very suitable
- Material qualification cast: Very suitable
- Angle of twist: 30°
- Material qualification steel: Very suitable
- Material qualification of special alloys: Very suitable
- Material qualification NF metals: Very suitable

PRODUCT DATASHEET LEGAL NOTE

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