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# PROMAT INSERT CCMT060204-M UNI35 MEDIUM MACHINING

**SKU:** 4015448510505

Insert CCMT060204-M UNI35 medium machining

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**Categories:** Indexable insert tools, Interchangeable cutting inserts

**Product Features:** Coating: TiN-coated
ISO designation: CCMT060204-M
Type: UNI35
WSP: CCMT 0602
Brand: PROMAT
Datasheet
Datasheet
Datasheet
Datasheet

Scope of delivery:
10,00 ST Insert CCMT060204-M UNI35 medium machining |

## PRODUCT DESCRIPTION

For medium processing = M Further technical information:
- d: 6.35mm
- Area of application: Medium processing
- r: 0.4mm
- d1: 2.8mm
- s: 2,38mm
- l: 6,4mm
- Max. feed rate: 0.3 mm/rev in steel / 0.23 mm/rev in stainless steel / 0.3 mm/rev in cast / 0.3 mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 200 m/min in steel / 120 m/min in stainless / 190 m/min in cast / 700 m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 115 m/min in steel / 65 m/min in stainless / 105 m/min in cast / 170 m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.4 mm in steel / 0.4 mm in stainless / 0.4 mm in cast / 0.4 mm in NI metals / - mm in superalloys / - mm in hardened steels

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- Max. cutting depth: 2 mm in steel / 1.5 mm in stainless / 2 mm in cast / 2 mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.08 mm/rev in steel / 0.08 mm/rev in stainless steel / 0.08 mm/rev in cast / 0.08 mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

**PRODUCT DATASHEET LEGAL NOTE**

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