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PROMAT INSERT CCMT09T308-F PMK30 PLAIN MACHINING

SKU: 4015448510499

Insert CCMT09T308-F PMK30 plain machining

Categories: Indexable insert tools, Interchangeable cutting inserts

Product Features: Coating: TiAlN-coated
ISO designation: CCMT09T308-F
Type: PMK30
WSP: CCMT 09T3
Brand: PROMAT
Datasheet
Datasheet
Datasheet
Datasheet

Scope of delivery:
10,00 ST Insert CCMT09T308-F PMK30 plain machining |

PRODUCT DESCRIPTION

For finishing = F Further technical information:
- d: 9.525mm
- Area of application: Finish processing
- r: 0.8mm
- d1: 4.4mm
- s: 3,97mm
- l: 9,7mm
- Max. feed rate: 0.35 mm/rev in steel / 0.26 mm/rev in stainless steel / 0.35 mm/rev in cast / - mm/rev in NI metals / 0.21 mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 280 m/min in steel / 165 m/min in stainless / 265 m/min in cast / - m/min in NI metals / 80 m/min in superalloys / - m/min in hardened steels
- Vc min.: 220 m/min in steel / 130 m/min in stainless / 205 m/min in cast / - m/min in NI metals / 40 m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.8 mm in steel / 0.8 mm in stainless / 0.8 mm in cast / - mm in NI metals / 0.8 mm in superalloys / - mm in hardened steels
- Max. cutting depth: 3 mm in steel / 2.3 mm in stainless / 3 mm in cast / - mm in NI metals / 1.8 mm in

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superalloys / - mm in hardened steels
- Min. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / 0.15 mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.

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