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PROMAT INSERT CCMT120408-M PMK30 MEDIUM MACHINING

SKU: 4015448533559

Insert CCMT120408-M PMK30 medium
machining



Categories: [Indexable insert tools](#),
[Interchangeable cutting inserts](#)

Product Features: Coating: TiAlN-coated
ISO designation: CCMT120408-M
Type: PMK30
WSP: CCMT 1204
Brand: PROMAT

[Datasheet](#)
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Scope of delivery:
10,00 ST Insert CCMT120408-M PMK30
medium machining |

PRODUCT DESCRIPTION

For medium processing = M Further technical information:

- d: 12.7mm
- Area of application: Medium processing
- r: 0.8mm
- d1: 5.5mm
- s: 4,76mm
- l: 12,9mm
- Max. feed rate: 0.5 mm/rev in steel / 0.38 mm/rev in stainless steel / 0.5 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 240 m/min in steel / 140 m/min in stainless / 225 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 170 m/min in steel / 100 m/min in stainless / 160 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.8 mm in steel / 0.8 mm in stainless / 0.8 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels



- Max. cutting depth: 4 mm in steel / 3 mm in stainless / 4 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

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