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PROMAT INSERT DCMT070202-M PMK10 MEDIUM MACHINING

SKU: 4015448617310

Insert DCMT070202-M PMK10 medium
machining



Categories: [Indexable insert tools](#),
[Interchangeable cutting inserts](#)

Product Features: Coating: TiN-coated

ISO designation: DCMT070202-M

Type: PMK10

WSP: DCMT 0702

Brand: PROMAT

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Scope of delivery:

10,00 ST Insert DCMT070202-M PMK10
medium machining |

PRODUCT DESCRIPTION

For medium processing = M Further technical information:

- d: 6.35mm
- Area of application: Medium processing
- r: 0.2mm
- d1: 2.8mm
- s: 2,38mm
- l: 7,8mm
- Max. feed rate: 0.12 mm/rev in steel / 0.09 mm/rev in stainless steel / 0.12 mm/rev in cast / 0.12 mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 240 m/min in steel / 140 m/min in stainless / 225 m/min in cast / 840 m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 155 m/min in steel / 90 m/min in stainless / 145 m/min in cast / 230 m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.2 mm in steel / 0.2 mm in stainless / 0.2 mm in cast / 0.2 mm in NI metals / - mm in superalloys / - mm in hardened steels



- Max. cutting depth: 1 mm in steel / 0.8 mm in stainless / 1 mm in cast / 1 mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.05 mm/rev in steel / 0.05 mm/rev in stainless steel / 0.05 mm/rev in cast / 0.05 mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

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