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PROMAT INSERT DCMT070204-M PMK30 MEDIUM MACHINING

SKU: 4015448617563

Insert DCMT070204-M PMK30 medium
machining



Categories: [Indexable insert tools](#),
[Interchangeable cutting inserts](#)

Product Features: Coating: TiAlN-coated

ISO designation: DCMT070204-M

Type: PMK30

WSP: DCMT 0702

Brand: PROMAT

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Scope of delivery:

10,00 ST Insert DCMT070204-M PMK30
medium machining |

PRODUCT DESCRIPTION

For medium processing = M Further technical information:

- d: 6.35mm
- Area of application: Medium processing
- r: 0.4mm
- d1: 2.8mm
- s: 2,38mm
- l: 7,8mm
- Max. feed rate: 0.24 mm/rev in steel / 0.18 mm/rev in stainless steel / 0.24 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 175 m/min in steel / 105 m/min in stainless / 165 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 135 m/min in steel / 80 m/min in stainless / 125 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.4 mm in steel / 0.4 mm in stainless / 0.4 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels



- Max. cutting depth: 2 mm in steel / 1.5 mm in stainless / 2 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

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