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PROMAT INSERT DCMT11T304-F PMK10 PLAIN MACHINING

SKU: 4015448613923

Insert DCMT11T304-F PMK10 plain machining



Categories: [Indexable insert tools](#),
[Interchangeable cutting inserts](#)

Product Features: Coating: TiAlN-coated

ISO designation: DCMT11T304-F

Type: PMK10

WSP: DCMT 11T3

Brand: PROMAT

[Datasheet](#)

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Scope of delivery:

10,00 ST Insert DCMT11T304-F PMK10 plain machining |

PRODUCT DESCRIPTION

For finishing = F Further technical information:

- d: 9.525mm

- Area of application: Finish processing

- r: 0.4mm

- d1: 4.4mm

- s: 3,97mm

- l: 11,6mm

- Max. feed rate: 0.24 mm/rev in steel / - mm/rev in stainless steel / 0.24 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

- Vc max.: 240 m/min in steel / - m/min in stainless / 225 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels

- Vc min.: 185 m/min in steel / - m/min in stainless / 175 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels

- Min. cutting depth: 0.4 mm in steel / - mm in stainless / 0.4 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels

- Max. cutting depth: 3 mm in steel / - mm in stainless / 3 mm in cast / - mm in NI metals / - mm in



superalloys / - mm in hardened steels

- Min. feed rate: 0.15 mm/rev in steel / - mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

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