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## PROMAT INSERT DCMT11T304-M PMK30 MEDIUM MACHINING

**SKU:** 4015448617402

Insert DCMT11T304-M PMK30 medium  
machining



**Categories:** [Indexable insert tools](#),  
[Interchangeable cutting inserts](#)

**Product Features:** Coating: TiAlN-coated  
ISO designation: DCMT11T304-M  
Type: PMK30  
WSP: DCMT 11T3  
Brand: PROMAT

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Scope of delivery:  
10,00 ST Insert DCMT11T304-M PMK30  
medium machining |

## PRODUCT DESCRIPTION

For medium processing = M Further technical information:

- d: 9.525mm
- Area of application: Medium processing
- r: 0.4mm
- d1: 4.4mm
- s: 3,97mm
- l: 11,6mm
- Max. feed rate: 0.24 mm/rev in steel / 0.18 mm/rev in stainless steel / 0.24 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 175 m/min in steel / 105 m/min in stainless / 165 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 135 m/min in steel / 80 m/min in stainless / 125 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.4 mm in steel / 0.4 mm in stainless / 0.4 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels



- Max. cutting depth: 2 mm in steel / 1.5 mm in stainless / 2 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

**PRODUCT DATASHEET LEGAL NOTE**

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