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## PROMAT INSERT DCMT11T308-M UNI MEDIUM MACHINING

**SKU:** 4015448666752

Insert DCMT11T308-M UNI medium  
machining



**Categories:** [Indexable insert tools](#),  
[Interchangeable cutting inserts](#)

**Product Features:** Coating: TiAlN-coated  
ISO designation: DCMT11T308-M

Type: UNI

WSP: DCMT 11T3

Brand: PROMAT

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Scope of delivery:

10,00 ST Insert DCMT11T308-M UNI medium  
machining |

## PRODUCT DESCRIPTION

For medium processing = M Further technical information:

- d: 9.525mm

- Area of application: Medium processing

- r: 0.8mm

- d1: 4.4mm

- s: 3,97mm

- l: 11,6mm

- Max. feed rate: 0.48 mm/rev in steel / 0.36 mm/rev in stainless steel / 0.48 mm/rev in cast / - mm/rev in  
NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

- Vc max.: 175 m/min in steel / 105 m/min in stainless / 165 m/min in cast / - m/min in NI metals / - m/min  
in superalloys / - m/min in hardened steels

- Vc min.: 100 m/min in steel / 60 m/min in stainless / 95 m/min in cast / - m/min in NI metals / - m/min in  
superalloys / - m/min in hardened steels

- Min. cutting depth: 0.8 mm in steel / 0.8 mm in stainless / 0.8 mm in cast / - mm in NI metals / - mm in  
superalloys / - mm in hardened steels



- Max. cutting depth: 2 mm in steel / 1.5 mm in stainless / 2 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.08 mm/rev in steel / 0.08 mm/rev in stainless steel / 0.08 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

**PRODUCT DATASHEET LEGAL NOTE**

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