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## PROMAT INSERT DNMG110408-M PMK30 MEDIUM MACHINING

**SKU:** 4015448620242

Insert DNMG110408-M PMK30 medium  
machining



**Categories:** [Indexable insert tools](#),  
[Interchangeable cutting inserts](#)

**Product Features:** Coating: TiAlN-coated  
ISO designation: DNMG110408-M  
Type: PMK30  
WSP: DNMG 1104  
Brand: PROMAT

[Datasheet](#)  
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Scope of delivery:  
10,00 ST Insert DNMG110408-M PMK30  
medium machining |

### PRODUCT DESCRIPTION

For medium processing = M Further technical information:

- d: 9.525mm
- Area of application: Medium processing
- r: 0.8mm
- d1: 3.81mm
- s: 4,76mm
- l: 11,6mm
- Max. feed rate: 0.48 mm/rev in steel / 0.36 mm/rev in stainless steel / 0.48 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 225 m/min in steel / 135 m/min in stainless / 210 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 170 m/min in steel / 100 m/min in stainless / 160 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.8 mm in steel / 0.8 mm in stainless / 0.8 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels



- Max. cutting depth: 3 mm in steel / 2.3 mm in stainless / 3 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

#### **PRODUCT DATASHEET LEGAL NOTE**

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