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## PROMAT INSERT DNMG150608-M PMK30 MEDIUM MACHINING

**SKU:** 4015448511076

Insert DNMG150608-M PMK30 medium machining



**Categories:** [Indexable insert tools](#),  
[Interchangeable cutting inserts](#)

**Product Features:** ISO designation:

DNMG150608-M

Type: PMK30

WSP: DNMG 1506

Brand: PROMAT

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Scope of delivery:

10,00 ST Insert DNMG150608-M PMK30  
medium machining |

## PRODUCT DESCRIPTION

For medium processing = M Further technical information:

- d: 12.7mm

- Area of application: Medium processing

- r: 0.8mm

- d1: 5.16mm

- s: 6,35mm

- l: 15,5mm

- Max. feed rate: 0.48 mm/rev in steel / 0.36 mm/rev in stainless steel / 0.48 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

- Vc max.: 225 m/min in steel / 135 m/min in stainless / 210 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels

- Vc min.: 160 m/min in steel / 95 m/min in stainless / 150 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels

- Min. cutting depth: 0.8 mm in steel / 0.8 mm in stainless / 0.8 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels



- Max. cutting depth: 4.5 mm in steel / 3.4 mm in stainless / 4.5 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

**PRODUCT DATASHEET LEGAL NOTE**

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