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PROMAT INSERT RDHX1003MOT KH05 COPY MILLING CUTTER

SKU: 4015448533757

Insert RDHX1003MOT KH05 copy milling cutter

Categories: Indexable insert tools, Inserts for milling

Product Features: Coating: TiAlN-coated ISO designation: RDHX1003MOT Type: KH05 WSP: RDHX 1003 Brand: PROMAT Datasheet Datasheet Datasheet Datasheet

Scope of delivery: 10,00 ST Insert RDHX1003MOT KH05 copy milling cutter |

PRODUCT DESCRIPTION

For copy milling Further technical information:

- d: 10mm
- Area of application: Copy milling
- d1: 3.9mm
- s: 3,18mm

- Max. feed rate: 0.3 mm/rev in steel / 0.23 mm/rev in stainless steel / 0.3 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / 0.2 mm/rev in hardened steels

- Vc max.: 295 m/min in steel / 175 m/min in stainless / 280 m/min in cast / - m/min in NI metals / - m/min in superalloys / 55 m/min in hardened steels

- Vc min.: 195 m/min in steel / 115 m/min in stainless / 185 m/min in cast / - m/min in NI metals / - m/min in superalloys / 35 m/min in hardened steels

- Min. cutting depth: 0.5 mm in steel / 0.5 mm in stainless / 0.5 mm in cast / - mm in NI metals / - mm in superalloys / 0.3 mm in hardened steels

- Max. cutting depth: 2.5 mm in steel / 1.9 mm in stainless / 2.5 mm in cast / - mm in NI metals / - mm in superalloys / 1.5 mm in hardened steels





- Min. feed rate: 0.1 mm/rev in steel / 0.1 mm/rev in stainless steel / 0.1 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / 0.1 mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.