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## PROMAT INSERT RDHX12T3MOT PK25 COPY MILLING CUTTER

**SKU:** 4015448533801

Insert RDHX12T3MOT PK25 copy milling  
cutter



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**Categories:** [Indexable insert tools](#), [Inserts for milling](#)

**Product Features:** Coating: TiAlN-coated  
ISO designation: RDHX12T3MOT  
Type: PK25  
WSP: RDHX 12T3  
Brand: PROMAT

[Datasheet](#)  
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[Datasheet](#)  
[Datasheet](#)

Scope of delivery:  
10,00 ST Insert RDHX12T3MOT PK25 copy  
milling cutter |

### PRODUCT DESCRIPTION

For copy milling Further technical information:

- d: 12mm
- Area of application: Copy milling
- d1: 3.9mm
- s: 3,97mm
- Max. feed rate: 0.35 mm/rev in steel / 0.26 mm/rev in stainless steel / 0.35 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 275 m/min in steel / 165 m/min in stainless / 260 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 175 m/min in steel / 105 m/min in stainless / 165 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 1 mm in steel / 1 mm in stainless / 1 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Max. cutting depth: 3 mm in steel / 2.3 mm in stainless / 3 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels



- Min. feed rate: 0.1 mm/rev in steel / 0.1 mm/rev in stainless steel / 0.1 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

**PRODUCT DATASHEET LEGAL NOTE**

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