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PROMAT INSERT RDHX12T3MOT PK40 COPY MILLING CUTTER

SKU: 4015448533818

Insert RDHX12T3MOT PK40 copy milling
cutter



Categories: [Indexable insert tools](#), [Inserts for milling](#)

Product Features: Coating: TiAlN-coated
ISO designation: RDHX12T3MOT
Type: PK40
WSP: RDHX 12T3
Brand: PROMAT

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Scope of delivery:

10,00 ST Insert RDHX12T3MOT PK40 copy
milling cutter |

PRODUCT DESCRIPTION

For copy milling Further technical information:

- d: 12mm

- Area of application: Copy milling

- d1: 3.9mm

- s: 3,97mm

- Max. feed rate: 0.35 mm/rev in steel / 0.26 mm/rev in stainless steel / 0.35 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / 0.2 mm/rev in hardened steels

- Vc max.: 255 m/min in steel / 150 m/min in stainless / 240 m/min in cast / - m/min in NI metals / - m/min in superalloys / 50 m/min in hardened steels

- Vc min.: 170 m/min in steel / 100 m/min in stainless / 160 m/min in cast / - m/min in NI metals / - m/min in superalloys / 30 m/min in hardened steels

- Min. cutting depth: 1 mm in steel / 1 mm in stainless / 1 mm in cast / - mm in NI metals / - mm in superalloys / 0.3 mm in hardened steels

- Max. cutting depth: 3 mm in steel / 2.3 mm in stainless / 3 mm in cast / - mm in NI metals / - mm in superalloys / 1.5 mm in hardened steels



- Min. feed rate: 0.1 mm/rev in steel / 0.1 mm/rev in stainless steel / 0.1 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / 0.1 mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

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