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PROMAT INSERT SEEN1203AFSN-F PK 925

SKU: 4015448732143

Insert SEEN1203AFSN-F PK 925



Categories: [Indexable insert tools](#), [Inserts for milling](#)

Product Features: Coating: TiAlN-coated
ISO designation: SEEN1203AFSN-F
Type: PK 925
Brand: PROMAT
[Datasheet](#)

Scope of delivery:
10,00 ST Insert SEEN1203AFSN-F PK 925 |

PRODUCT DESCRIPTION

Chip breaker geometry F = for finishing Further technical information:

- d: 12.7mm

- s: 3,2mm

- l: 12,7mm

- Max. feed rate: 0.4 mm/rev in steel / 0.3 mm/rev in stainless steel / - mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

- Vc max.: 355 m/min in steel / 210 m/min in stainless / - m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels

- Vc min.: 225 m/min in steel / 135 m/min in stainless / - m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels

- Min. cutting depth: 1 mm in steel / 1 mm in stainless / - mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels

- Max. cutting depth: 6.5 mm in steel / 4.9 mm in stainless / - mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels

- Min. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / - mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you



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