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## PROMAT INSERT SEER1203AFSN-R PMK30 MEDIUM MACHINING

**SKU:** 4015448620785

Insert SEER1203AFSN-R PMK30 medium  
machining



**Categories:** [Indexable insert tools](#), [Inserts for milling](#)

**Product Features:** Coating: TiN-coated  
ISO designation: SEER1203AFSN-R  
Type: PMK30  
WSP: SEER 1203  
Brand: PROMAT

[Datasheet](#)  
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[Datasheet](#)

Scope of delivery:  
10,00 ST Insert SEER1203AFSN-R PMK30  
medium machining |

### PRODUCT DESCRIPTION

Chip breaker geometry R = for roughing Further technical information:

- m: 1,6mm
- d: 12.7mm
- Area of application: Medium processing
- s: 3,18mm
- l: 12,7mm
- Max. feed rate: 0.4 mm/rev in steel / 0.4 mm/rev in stainless steel / 0.4 mm/rev in cast / - mm/rev in NI metals / 0.28 mm/rev in superalloys / 0.15 mm/rev in hardened steels
- Vc max.: 280 m/min in steel / 165 m/min in stainless / 265 m/min in cast / - m/min in NI metals / 80 m/min in superalloys / 55 m/min in hardened steels
- Vc min.: 215 m/min in steel / 125 m/min in stainless / 200 m/min in cast / - m/min in NI metals / 45 m/min in superalloys / 40 m/min in hardened steels
- Min. cutting depth: 1 mm in steel / 1 mm in stainless / 1 mm in cast / - mm in NI metals / 1 mm in superalloys / 0.1 mm in hardened steels
- Max. cutting depth: 6.5 mm in steel / 6.5 mm in stainless / 6.5 mm in cast / - mm in NI metals / 4.9 mm



in superalloys / 1.5 mm in hardened steels

- Min. feed rate: 0.2 mm/rev in steel / 0.2 mm/rev in stainless steel / 0.2 mm/rev in cast / - mm/rev in NI metals / 0.2 mm/rev in superalloys / 0.05 mm/rev in hardened steels

**PRODUCT DATASHEET LEGAL NOTE**

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