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PROMAT INSERT SOMT09T304-R PMK30 MEDIUM MACHINING

SKU: 4015448546979

Insert SOMT09T304-R PMK30 medium machining

Categories: Indexable insert tools, Inserts for milling

Product Features: Coating: TiN-coated
ISO designation: SOMT09T304-R
Type: PMK30
WSP: SOMT 09T3
Brand: PROMAT
Datasheet
Datasheet
Datasheet
Datasheet

Scope of delivery:
10,00 ST Insert SOMT09T304-R PMK30 medium machining |

PRODUCT DESCRIPTION

Chip breaker geometry R = for roughing Further technical information:
- d: 9.55mm
- Area of application: Medium processing
- r: 0.4mm
- d1: 3.5mm
- s: 3,97mm
- l: 9,55mm
- Max. feed rate: 0.35 mm/rev in steel / 0.26 mm/rev in stainless steel / 0.35 mm/rev in cast / 0.35 mm/rev in NI metals / 0.21 mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 220 m/min in steel / 130 m/min in stainless / 205 m/min in cast / 770 m/min in NI metals / 65 m/min in superalloys / - m/min in hardened steels
- Vc min.: 115 m/min in steel / 65 m/min in stainless / 105 m/min in cast / 170 m/min in NI metals / 20 m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.5 mm in steel / 0.5 mm in stainless / 0.5 mm in cast / 0.5 mm in NI metals / 0.5 mm in superalloys / - mm in hardened steels

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- Max. cutting depth: 8 mm in steel / 6 mm in stainless / 8 mm in cast / 8 mm in NI metals / 4.8 mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.08 mm/rev in steel / 0.08 mm/rev in stainless steel / 0.08 mm/rev in cast / 0.08 mm/rev in NI metals / 0.08 mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

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