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PROMAT INSERT TCGX163504-M PMK40

SKU: 4015448782094

Insert TCGX163504-M PMK40

Categories: [Indexable insert tools](#), [Inserts for milling](#)

Product Features: Coating: TiAlN-coated
ISO designation: TCGX163504-M
Type: PMK40
Brand: PROMAT
WSP: TCGX 1635

[Datasheet](#)
[Datasheet](#)
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Scope of delivery:
10,00 ST Insert TCGX163504-M PMK40 |

PRODUCT DESCRIPTION

For chamfering and countersinking

- For edging cutters 45° TCGX Further technical information:

- d: 9.44mm
- r: 0.4mm
- d1: 4.6mm
- s: 5,67mm
- l: 17mm

- Max. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

- Vc max.: 90 m/min in steel / 90 m/min in stainless / 90 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels

- Vc min.: 70 m/min in steel / 70 m/min in stainless / 70 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels

- Min. cutting depth: 1 mm in steel / 1 mm in stainless / 1 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels

- Max. cutting depth: 7.5 mm in steel / 7.5 mm in stainless / 7.5 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels



- Min. feed rate: 0.08 mm/rev in steel / 0.08 mm/rev in stainless steel / 0.08 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.