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## PROMAT INSERT TCMT16T304E-M UNI35 MEDIUM MACHINING

**SKU:** 4015448557395

Insert TCMT16T304E-M UNI35 medium machining

**Categories:** <u>Indexable insert tools</u>, <u>Inserts for milling</u>

**Product Features:** Coating: TiN-coated ISO designation: TCMT16T304E-M

Type: UNI35 WSP: TCMT 16T3 Brand: PROMAT

Scope of delivery: 10,00 ST Insert TCMT16T304E-M UNI35 medium machining |

## PRODUCT DESCRIPTION

For universal processing Further technical information:

- d: 9.525mm
- Area of application: Medium processing
- r: 0.4mm
- d1: 4.4mm
- s: 3,97mm
- l: 16,5mm
- Max. feed rate: 0.3 mm/rev in steel / 0.23 mm/rev in stainless steel / 0.3 mm/rev in cast / 0.3 mm/rev in NI metals / mm/rev in superalloys / mm/rev in hardened steels
- Vc max.: 185 m/min in steel / 110 m/min in stainless / 175 m/min in cast / 645 m/min in NI metals / m/min in superalloys / m/min in hardened steels
- Vc min.: 115 m/min in steel / 65 m/min in stainless / 105 m/min in cast / 170 m/min in NI metals / m/min in superalloys / m/min in hardened steels
- Min. cutting depth: 0.8 mm in steel / 0.8 mm in stainless / 0.8 mm in cast / 0.8 mm in NI metals / mm in superalloys / mm in hardened steels
- Max. cutting depth: 3 mm in steel / 2.3 mm in stainless / 3 mm in cast / 3 mm in NI metals / mm in superalloys / mm in hardened steels
- Min. feed rate: 0.08 mm/rev in steel / 0.08 mm/rev in stainless steel / 0.08 mm/rev in Cast / 0.08 mm/rev in NI metals / mm/rev in superalloys / mm/rev in hardened steels





## PRODUCT DATASHEET LEGAL NOTE

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