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PROMAT INSERT VBMT160404-M PMK30 MEDIUM MACHINING

SKU: 4015448617389

Insert VBMT160404-M PMK30 medium
machining



Categories: [Indexable insert tools](#),
[Interchangeable cutting inserts](#)

Product Features: Coating: TiAlN-coated

ISO designation: VBMT160404-M

Type: PMK30

WSP: VBMT 1604

Brand: PROMAT

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Scope of delivery:

10,00 ST Insert VBMT160404-M PMK30
medium machining |

PRODUCT DESCRIPTION

For medium processing = M Further technical information:

- d: 9.525mm
- Area of application: Medium processing
- r: 0.4mm
- d1: 4.4mm
- s: 4,76mm
- l: 16,6mm
- Max. feed rate: 0.2 mm/rev in steel / 0.2 mm/rev in stainless steel / 0.2 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 160 m/min in steel / 95 m/min in stainless / 150 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Vc min.: 130 m/min in steel / 75 m/min in stainless / 120 m/min in cast / - m/min in NI metals / - m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.4 mm in steel / 0.4 mm in stainless / 0.4 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels



- Max. cutting depth: 2 mm in steel / 1.5 mm in stainless / 2 mm in cast / - mm in NI metals / - mm in superalloys / - mm in hardened steels
- Min. feed rate: 0.15 mm/rev in steel / 0.15 mm/rev in stainless steel / 0.15 mm/rev in cast / - mm/rev in NI metals / - mm/rev in superalloys / - mm/rev in hardened steels

PRODUCT DATASHEET LEGAL NOTE

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