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## PROMAT INSERT WNMG080408L-HP UNI35 LEFT

**SKU:** 4015448617259

Insert WNMG080408L-HP UNI35 left



**Categories:** [Indexable insert tools](#),  
[Interchangeable cutting inserts](#)

**Product Features:** Coating: TiN-coated  
ISO designation: WNMG080408L-HP  
Type: UNI35  
Sense of rotation: Left  
WSP: WNMG 0804  
Brand: PROMAT

[Datasheet](#)  
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Scope of delivery:  
10,00 ST Insert WNMG080408L-HP UNI35 left  
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## PRODUCT DESCRIPTION

For a very light and soft cut for thin, long shafts and thin-walled material Further technical information:

- d: 12.7mm
- r: 0.8mm
- d1: 5.16mm
- s: 4,76mm
- l: 8,7mm
- Max. feed rate: 0.5 mm/rev in steel / 0.38 mm/rev in stainless steel / 0.5 mm/rev in cast / 0.5 mm/rev in NI metals / 0.3 mm/rev in superalloys / - mm/rev in hardened steels
- Vc max.: 255 m/min in steel / 150 m/min in stainless / 240 m/min in cast / 890 m/min in NI metals / 75 m/min in superalloys / - m/min in hardened steels
- Vc min.: 165 m/min in steel / 95 m/min in stainless / 155 m/min in cast / 245 m/min in NI metals / 30 m/min in superalloys / - m/min in hardened steels
- Min. cutting depth: 0.8 mm in steel / 0.8 mm in stainless / 0.8 mm in cast / 0.8 mm in NI metals / 0.8 mm in superalloys / - mm in hardened steels
- Max. cutting depth: 5 mm in steel / 3.8 mm in stainless / 5 mm in cast / 5 mm in NI metals / 3 mm in



superalloys / - mm in hardened steels

- Min. feed rate: 0.2 mm/rev in steel / 0.2 mm/rev in stainless steel / 0.2 mm/rev in cast / 0.2 mm/rev in NI metals / 0.2 mm/rev in superalloys / - mm/rev in hardened steels

**PRODUCT DATASHEET LEGAL NOTE**

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