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PROMAT MACHINE TAP DIN 374B M18 X 1.5 MM HSS-CO 6H

SKU: 4015448523185

Machine tap DIN 374B M18 x 1.5 mm HSS-Co
6H



Categories: [Machine taps](#), [Threaded Tools](#)

Product Features: Standard: DIN 374

Nominal thread Ø: M18

Pitch: 1,5 mm

Overall length: 110 mm

Thread length: 25 mm

Square: 11 mm

Core hole Ø: 16,5 mm

Shape: B

Tolerance range: 6H

Cutting material: HSS-Co

Type of

Scope of delivery:

1,00 ST Machine tap DIN 374B M18 x 1.5 mm
HSS-Co 6H |

PRODUCT DESCRIPTION

HSS-Co

- Shape B
- Straight-fluted
- Flanks relief-ground
- Metric ISO fine thread MF
- DIN 13
- Tolerance range 6H
- With spiral point for through-hole threads
- In steels up to approx. 1,000 N/mm² strength, annealed cast iron, and long-chipping non-ferrous metals

Further technical information:

- Shank Ø: 14mm

PRODUCT DATASHEET LEGAL NOTE



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