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## PROMAT MACHINE TAP DIN 374B M22 X 1.5 MM HSS-CO 6H

SKU: 4015448523208

Machine tap DIN 374B M22 x 1.5 mm HSS-Co

6H



Categories: Machine taps, Threaded Tools

Product Features: Standard: DIN 374

Nominal thread Ø: M22

Pitch: 1,5 mm

Overall length: 125 mm Thread length: 25 mm Square: 14.5 mm Core hole Ø: 20,5 mm

Shape: B

Tolerance range: 6H Cutting material: HSS-Co

Type o

Scope of delivery: 1,00 ST Machine tap DIN 374B M22 x 1.5 mm HSS-Co 6H |

## PRODUCT DESCRIPTION

## HSS-Co

- Shape B
- Straight-fluted
- Flanks relief-ground
- Metric ISO fine thread MF
- DIN 13
- Tolerance range 6H
- With spiral point for through-hole threads
- In steels up to approx. 1,000 N/mm<sup>2</sup> strength, annealed cast iron, and long-chipping non-ferrous metals Further technical information:
- Shank Ø: 18mm

PRODUCT DATASHEET LEGAL NOTE





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