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## PROMAT MACHINE TAP DIN 374B M27 X 1.5 MM HSS-CO 6H

**SKU:** 4015448609360

Machine tap DIN 374B M27 x 1.5 mm HSS-Co 6H



**Categories:** [Machine taps](#), [Threaded Tools](#)

**Product Features:** Standard: DIN 374

Nominal thread Ø: M27

Pitch: 1,5 mm

Overall length: 140 mm

Thread length: 28 mm

Square: 16 mm

Core hole Ø: 25,5 mm

Shape: B

Tolerance range: 6H

Cutting material: HSS-Co

Type of

Scope of delivery:

1,00 ST Machine tap DIN 374B M27 x 1.5 mm HSS-Co 6H |

## PRODUCT DESCRIPTION

HSS-Co

- Shape B

- Straight-fluted

- Flanks relief-ground

- Metric ISO fine thread MF

- DIN 13

- Tolerance range 6H

- With spiral point for through-hole threads

- In steels up to approx. 1,000 N/mm<sup>2</sup> strength, annealed cast iron, and long-chipping non-ferrous metals

Further technical information:

- Shank Ø: 20mm

## PRODUCT DATASHEET LEGAL NOTE



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