



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

## PROMAT MACHINE TAP DIN 374C M22 X 1.5 MM HSS-CO 6H

**SKU:** 4015448523338

Machine tap DIN 374C M22 x 1.5 mm HSS-Co  
6H



**Categories:** [Machine taps](#), [Threaded Tools](#)

**Product Features:** Standard: DIN 374

Nominal thread Ø: M22

Pitch: 1,5 mm

Overall length: 125 mm

Thread length: 25 mm

Square: 14.5 mm

Core hole Ø: 20,5 mm

Shape: C

Tolerance range: 6H

Cutting material: HSS-Co

Type o

Scope of delivery:

1,00 ST Machine tap DIN 374C M22 x 1.5 mm  
HSS-Co 6H |

## PRODUCT DESCRIPTION

HSS-Co

- Shape C
- With 40° right twist
- Flanks relief-ground
- Metric ISO fine thread MF
- DIN 13
- Tolerance range 6H
- For blind hole threads
- In steels up to approx. 1,000 N/mm<sup>2</sup> strength, annealed cast iron, and long-chipping non-ferrous metals

Further technical information:

- Shank Ø: 18mm

## PRODUCT DATASHEET LEGAL NOTE



Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.