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## PROMAT MACHINE TAP DIN 374C M27 X 1.5 MM HSS-CO 6H

**SKU:** 4015448609971

Machine tap DIN 374C M27 x 1.5 mm HSS-Co  
6H



**Categories:** [Machine taps](#), [Threaded Tools](#)

**Product Features:** Standard: DIN 374

Nominal thread Ø: M27

Pitch: 1,5 mm

Overall length: 140 mm

Thread length: 24 mm

Square: 16 mm

Core hole Ø: 25,5 mm

Shape: C

Tolerance range: 6H

Cutting material: HSS-Co

Type of

Scope of delivery:

1,00 ST Machine tap DIN 374C M27 x 1.5 mm  
HSS-Co 6H |

## PRODUCT DESCRIPTION

HSS-Co

- Shape C
- With 40° right twist
- Flanks relief-ground
- Metric ISO fine thread MF
- DIN 13
- Tolerance range 6H
- For blind hole threads
- In steels up to approx. 1,000 N/mm<sup>2</sup> strength, annealed cast iron, and long-chipping non-ferrous metals

Further technical information:

- Shank Ø: 20mm

## PRODUCT DATASHEET LEGAL NOTE



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