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**SKU:** 4015448738923

NC spotting drill nominal diameter 20 mm VHM TiAlN 142 deg

Categories: <u>Drill Bits</u>, <u>NC spotting drills</u>

Product Features: Nominal Ø: 20 mm

Overall length: 100 mm Length of spiral: 35 mm Point angle: 142 ° Coating: TiAlN-coated

Cutting material: Solid carbide

**Brand: PROMAT** 

Scope of delivery: 1,00 ST NC spotting drill nominal diameter 20 mm VHM TiAlN 142 deg |

## **PRODUCT DESCRIPTION**

## Solid carbide

- TiAIN-coated
- Point angle 142°
- With straight shank in accordance with DIN 6535 HB
- Right-hand cutting
- For position-accurate and fast drilling on NC machines and boring machines
- For centring and chamfering of taps in a single operation
- Especially suitable for high-strength steels, cast steel, grey cast iron, rust-free steels and non-ferrous metals
- For the centring of solid carbide drill bits with a point angle of 120-140° Further technical information:
- Feed in steel up to 800 N: 0,16mm/rev

## PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.