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## PROMAT TWIST DRILL DIN 1897 TYPE UNI NOMINAL DIAMETER 8.4 MM HSS-CO TIN CYLINDER SHANK EXTRA-SHORT

**SKU:** 4015448527480



Twist drill DIN 1897 Type UNI nominal diameter 8.4 mm HSS-Co TiN cylinder shank extra-short

**Categories:** [Drill Bits](#), [Twist drills and accessories](#)

**Product Features:** Coating: TiN-coated

Nominal Ø: 8.4 mm

Overall length: 79 mm

Length of spiral: 37 mm

Shank design: Straight shank

Point angle: 118 °

Type: UNI

Standard: DIN 1897

Cutting material: HSS-Co

Brand: P

Scope of delivery:

1,00 ST Twist drill DIN 1897 Type UNI nominal diameter 8.4 mm HSS-Co TiN cylinder shank extra-short |

## PRODUCT DESCRIPTION

HSS-Co

- DIN 1897

- Type UNI

- For universal use

- Point angle 118°

- With straight shank

- Right-hand cutting

- Good self-centring behaviour

- Pointed cross-cut

- For non-ferrous metals, structural and carbon steels, high-alloy steels (e.g. V2A/V4A tool steels, castings)



and cast alloys, magnesium alloys, plastics, and aluminium

- Advantages: Special ground section and special point thinning for low torque and quiet running
- Round groove profile for optimum chip removal, even long chips from tough materials Industrial quality

Further technical information:

- Feed in steel up to 800 N: 0,2mm/rev
- Quality: Profile-ground
- Overall length: Extra-short

#### PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.