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## PROMAT TWIST DRILL DIN 338 TYPE VA NOMINAL DM 6.8 MM HSS-CO5 STEAM ANNEALED 3 SURFACE SHANK 5XDMRIGHT

**SKU:** 4015448878629



Twist drill DIN 338 type VA nominal dm 6.8 mm HSS-Co5 steam annealed 3 surface shank 5xdmright

**Categories:** [Drill Bits](#), [Twist drills and accessories](#)

**Product Features:** Coating: Vapour-tempered

Nominal Ø: 6.8 mm

Overall length: 109 mm

Length of spiral: 69 mm

Shank design: 3-surface shank

Point angle: 130 °

Type: VA

Working length: 69 mm

Standard: DIN 338

Cutting

Scope of delivery:

10,00 ST Twist drill DIN 338 type VA nominal dm 6.8 mm HSS-Co5 steam annealed 3 surface shank 5xdmright |

## PRODUCT DESCRIPTION

HSS-Co5

- Vapour-tempered
- DIN 338
- Type VA
- Point angle 130 degrees
- Profile-ground with crosswise grinding
- Right-hand cutting
- For drilling even under maximum thermal stresses
- With 3-surface shank - prevents spinning in the drill chuck



- For materials with high alloy content and strengths above 800 N/mm<sup>2</sup> Further technical information:
- Cutting direction: Right
- Feed in steel up to 800 N: 0,12mm/rev
- Quality: Profile-ground

#### **PRODUCT DATASHEET LEGAL NOTE**

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.