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## ROBERT BOSCH POWER TOOLS GMBH HSS-ALTIN STEP DRILL BITS. FOR ROTARY DRILLS/DRIVERS

**SKU:** 3165140666503

HSS-AlTiN step drill bits. For rotary

drills/drivers

**Categories:** <u>Accessories for BOSCH</u> professional, <u>Drilling</u>

**Product Features:** Version: HSS-AlTiN

Step diameter (range) mm: 4-20

Step height mm: 4 Total length mm: 70,5 Shank diameter inch: 1/4

Benefit HL (short): Smooth Drilling in Several

Diameters with One Drill Bit

Performance Claim Text: Drilling Several

Diameters

(Version) Key RTB: Pre-punching is not necessary as the split-point tip allows for an

easy start

Specific RTB1: CNC ground spiral flute enables optimised chip removal and less

vibration for even drilling

Specific RTB2: Highest cutting smoothness due to axial and radial relief grinding Specific RTB3: Made of HSS for a long

lifetime. Laser-markings for hole diameters.

Material: Metal pipes and profiles Material: Non-ferrous metals

Material: Plastics Material: Steel sheets

Material: Steel

Product text, Accessories grey: 9 steps, diameter 4-6-8-10-12-14-16-18-20 mm

SOL Date: 01.04.2012

Novelty: no

Scope of delivery:





1 ST HSS-AlTiN step drill bits. For rotary drills/drivers |

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## **PRODUCT DESCRIPTION**

The HSS Step Drill Bit performs smooth, burr-free drilling in several diameters with one drill bit. It is ideal for deburring, for drilling round holes and for enlarging existing ones. Pre-punching is not necessary, because the split-point tip allows for an easy start. Its CNC ground spiral flute enables optimised chip removal and less vibration for even drilling. The highest cutting performance and absolute smoothness are guaranteed due to axial and radial relief grinding. This step drill bit is suitable for use on thin materials, such as non-ferrous metals, sheet plastic, sheet steel, plastic and stainless steel. The step drill bit is made of HSS (high-speed steel) and offers a long lifetime when using coolant. Easily visible and durable markings of the hole diameter are provided by laser-marked figures in both spiral flutes.

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## PRODUCT DATASHEET LEGAL NOTE

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