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**ROBERT BOSCH POWER TOOLS GMBH  
METAL DRILL BITS HSS-G, DIN 340.  
FOR ROTARY DRILLS/DRIVERS**

**SKU:** 3165140067188

Metal drill bits HSS-G, DIN 340. For rotary drills/drivers

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**Categories:** [Accessories for BOSCH professional](#), [Drilling](#)

**Product Features:** Diameter (D) mm: 8,50  
Working length (L1) mm: 109  
Total length (L2) mm: 165  
Benefit HL (short): Drilling Deep Holes with Maximum Precision  
Performance Claim Text: Maximum-Precision Deep Holes  
(Version) Key RTB: The extended length makes this long bit capable of drilling deeply  
Specific RTB1: 135-degree self-centring split-point tip combines active cutting and perfect centring without wandering  
Specific RTB2: Precision-ground bit made of HSS enables fast results. No need to pre-punch or pilot drill up to 10-mm diameter  
Specific RTB3: Manufactured to DIN 340, drill bit Type N (flute angle), 135 deg, diameter tolerance h 8  
Material: Steel  
Material: Cast iron  
Material: Metal pipes and profiles  
Material: Non-ferrous metals  
Material: Aluminium  
Material: Plastics  
Material: Metal sandwich  
Material: Steel sheets  
Product text, Accessories grey: Pack of 5  
SOL Date: 19.07.2002  
Novelty: no



Scope of delivery:

1 ST Metal drill bits HSS-G, DIN 340. For  
rotary drills/drivers |







## PRODUCT DESCRIPTION

The Long HSS Twist Drill Bit Ground is for drilling deep holes through metal with maximum precision. Its extended length makes this long bit capable of drilling deeply. The bit's exposed 135-degree self-centring split-point tip combines active cutting and perfect centring without wandering, delivering maximum precision. The split-point tip also eliminates any need to pre-punch or pilot drill for up to 10 mm. This precision-ground bit made of HSS (high-speed steel) enables up to 40% faster drilling rate and up to 50% lower feed pressure than standard-ground HSS drill bits with chisel edges. The Long HSS Twist Drill Bit Ground is manufactured to DIN 340. The drill bit is Type N (flute angle) with a 135-degree tip of 135 and a diameter tolerance of h 8.

Article ID: 2608596828

### PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.